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Optimization of the photochemical generation of trifluoronitromethane, CF_3NO_2 , and a refined purification technique^{$\phi}</sup></sup>$

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1. Introduction

Trifluoronitromethane, CF₃NO₂, has been a characterized compound for over 50 years. Many different methods have been reported for synthesizing it, including (1) oxidation of trifluoronitrosomethane, CF₃NO [1–9], (2) thermal generation using trifluoroacetic acid [10–12], (3) thermal decomposition of CF₃N(O)NCF₃, acyl nitrates, and molecules formed from reactions with fluorine nitrate [13,14], and (4) unique methods [4,15–17]. Until recently, no efficient one-step method for generating CF₃NO₂ existed. However, in 2002 Lu and Thrasher found the first effective one-step method for generating CF₃NO₂ from CF₃I and NO₂ using a diazo (superblue) light source (λ_{max} = 420 nm). At the time, the reaction conditions were not optimized, and only ca. 0.5 g batches of CF₃NO₂ were synthesized. In addition, the purification method was both timeconsuming and relatively expensive, requiring both CsF and AlF₃ to remove the byproducts of the reaction [18]. Subsequently, Shreeve et al. discovered a one-step method utilizing Umemoto's reagent for the electrophilic trifluoromethylation of sodium nitrite, NaNO₂. They achieved excellent yields of CF_3NO_2 (~90%), and purification of the product from the reaction mixture was quick and efficient [19]. However, the high cost of Umemoto's reagent, ca. \$80/g (Sigma-Aldrich – 2011), makes this method uneconomical for preparing very large quantities of CF₃NO₂.

ABSTRACT

The gas-phase photochemical generation of CF_3NO_2 from CF_3I and NO_2 was found to be equilibrium limited. The formation of CF_3NO_2 is favored at low pressure and high temperature, where the concentration of the reactive species NO_2 is the greatest, and unfavored at high pressure and low temperature, where the concentration of N_2O_4 is greatest. The results from varying the stoichiometric ratio of reactants, pressure, temperature, and reaction time in an attempted scale-up of this reaction are consistent with the reaction being equilibrium limited. The best reaction conditions allowed the generation of only 1–3 g of CF_3NO_2 per batch reaction in an approximate 16-L vessel. As long as reaction conditions are chosen so that all of the starting CF_3I is consumed, caustic scrubbing affords a significantly faster, less expensive, and more practical purification method than those previously published.

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Because the reaction conditions for the method of preparing CF_3NO_2 by Lu and Thrasher were not optimized, e.g., no details were given on the effect of the stoichiometric ratio of the starting materials, pressure, temperature, or reaction time, it was felt that this reaction warranted further study. A series of experiments were carried out testing these variables in an effort to increase both the percent yield as well as the scale of the reaction. Furthermore, a new, more efficient method for the purification of CF_3NO_2 resulting from this photochemical reaction was developed that reduces both the cost and time of purification as well as increases the amount of material that can be purified in a single batch.

2. Results and discussion

2.1. Synthesis

The experiments within this paper are a continuation of the Lu and Thrasher study [18]. A diazo blue lamp (λ_{max} = 420 nm) photoreactor (16.3-L) is used to facilitate the reaction of CF₃I and •NO₂ as shown in Eq. (1).

$$2CF_3I + 2^{\bullet}NO_2(excess) \rightarrow CF_3NO_2 + COF_2 + FNO + I_2$$
(1)

The FNO molecule is highly reactive and will interact with the glass of the reaction vessel forming a semi-transparent white solid as show in Eq. (2) [20]. This process typically removes 0.1–0.5 g of mass from the reaction vessel each run, and this loss should be monitored for obvious safety reasons.

$$6FNO + SiO_2 \rightarrow (NO)_2SiF_{6(\perp)} + 2^{\bullet}NO + 2^{\bullet}NO_2$$
(2)

$$NO + {}^{\bullet}NO_2 \leftrightarrows N_2O_3 \tag{3}$$

^{*} Dedicated to Professor Wei-Yuan Huang in honor of his 90th birthday.

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Various conditions of the reaction were investigated including (1) the stoichiometric ratio of ${}^{\circ}NO_2:CF_3I$ (ranging from 0.4 to 5.2:1), (2) pressure (0.1–0.5 atm absolute), (3) temperature (10–55 °C), and (4) reaction time (4–16 h, although many reactions where time was not varied were run for 18 h). The results of these experiments were monitored by ${}^{19}F$ NMR spectroscopy by comparing the mole ratio of CF₃NO₂:CF₃I. A calculation for mol% CF₃NO₂ was made using Eq. (4).

final mol% of CF₃NO₂ is observed under these conditions. Thus, having a stoichiometric ratio of NO₂:CF₃I greater than 3:1 is not practical for this experiment. If other variables are changed, such as the temperature or pressure, a deviation in the final mol% of CF₃NO₂ in Reactions #3 and #4 will occur.

When NO_2 is the limiting reagent, a number of different fluorinated products are formed, most of which were not identified. The majority (94%) of the mixture is still CF₃I and

$CF_3NO_2 mol\% =$	Integrated intensity of CF ₃ NO ₂		~ 100
	(Integrated intensity of CF ₃ NO ₂ + Integrated intensity of	CF ₃ I)	~ 100

In order to avoid any issues with differences in the partial pressures of CF_3NO_2 and CF_3I that might otherwise skew the results, entire reaction masses were always kept in the gaseous state. The NMR measurements were taken on samples after minimal purification, i.e., a trap-to-trap distillation to remove the majority of the unreacted NO_2 , but prior to the caustic wash. This eliminates possible errors in the mol% of CF_3NO_2 from the 1% to 5% loss in the mass of CF_3I during the caustic wash.

2.1.1. Effect of stoichiometric ratio of reactants on generation of CF_3NO_2

Varying the stoichiometric ratio of the starting materials was investigated for several reasons. First, a convergence of the stoichiometric ratios of CF₃I:•NO₂ would help minimize the purification process, and second, more CF₃NO₂ can be produced per batch (vide infra). Table 1 summarizes the experiments where CF₃I is the limiting reagent in Reactions #2-#4 and •NO₂ is the limiting reagent in Reaction #1, with the simplifying assumption of •NO₂ being 100% of the equilibrium composition with its partner N₂O₄. Obviously, this does not reflect reality but greatly simplifies the comparison of one reaction to another, especially since •NO₂ is being consumed during each reaction and thus the equilibrium is constantly being shifted via Le Chatlier's principle. This oversimplification also makes sense when thinking about whether or not •NO₂ is truly the limiting reagent, especially in reactions that result in high mol% of CF₃NO₂. The total pressure at ambient temperature for the reactions was 0.3 atm (again, hypothetical 100% 'NO2 basis), the reaction time was limited to 18 h, and the reaction vessel temperature due to heating from the lamp, was between 45 and 50 °C.

Under the reaction conditions, the lowest stoichiometric excess of NO_2 :CF₃I produces the highest mol% of CF₃NO₂. As the deviation in the stoichiometric ratio increases, the mol% CF₃NO₂ decreases significantly. These results suggest that the partial pressure of NO_2 in the system has a significant effect on the final composition of the mixture. When CF₃I is the limiting reagent, the partial pressure of NO_2 is at its highest point when the stoichiometric ratio of reactants is the closest to 1:1, i.e., the well-documented equilibrium of $2 \cdot NO_2 \Leftrightarrow N_2O_4$ favors the reactive NO_2 species [21]. For the larger stoichiometric ratios, 1:3 and 1:5, a similar equilibrium has been established between NO_2/N_2O_4 , and little difference in the

Table 1

Stoichiometric	ratios	of	•NO ₂ :CF ₃	1
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Reaction #	Mol ratio of •NO ₂ :CF ₃ I ^a	Mol% CF ₃ NO ₂
#1	0.4:1.0	28% ^b
#2	1.1:1.0	76%
#3	3.0:1.0	49%
#4	5.0:1.0	53%

^a Hypothetical 100% •NO₂ basis.

^b Conversion limited.

CF₃NO₂, but hexafluoroethane, C₂F₆ (¹⁹F NMR spectrum, $\delta = -89.0$ ppm), is now generated and consists of ~5% of the total reaction mixture. Statistically, the excess •CF₃ radicals now have much more of an opportunity to react with one another, which does not occur to any measurable extent when an excess of •NO₂ is present.

2.1.2. Effect of pressure on the generation of CF₃NO₂

In order to maximize the yield of the photochemical reaction, one could approach, but not exceed, the safe operating, maximum pressure of the Pyrex[®] vessel. It was quickly discovered that scaling up this reaction by increasing the pressure was ineffective. Once the pressure of reactants in the vessel was raised above 0.5 atm, the conversion to CF₃NO₂ was close to 0 mol%. The reactions studied varied in total pressure from 0.1 to 0.5 atm (calculated at ambient temperature and based on the simplifying assumption of $^{\circ}NO_2$ being 100% of the equilibrium composition with its partner N₂O₄) with a reaction time of 18 h and a stoichiometric ratio of 3: 1 ($^{\circ}NO_2$:CF₃I, see Table 2).

Similar to the experiments with varying stoichiometric ratios, the driving force for the success of this photochemical reaction is the equilibrium of $2 \cdot NO_2 \Leftrightarrow N_2O_4$. As the pressure in the system is increased, the partial pressure of the N_2O_4 molecules increases [cf. 21]. The shift in the equilibrium towards the less reactive N_2O_4 species results in a drop in the mol% of CF₃NO₂ produced. Unless the temperature is raised significantly above the maximum of our reaction chamber (60–65 °C), the conversion to CF₃NO₂ will decrease significantly.

2.1.3. Effect of temperature on the generation of CF₃NO₂

Along with pressure, temperature has the most significant effect on the 2 ${}^{\circ}NO_2 \leftrightarrows N_2O_4$ equilibrium. As the temperature is increased, the equilibrium is shifted towards the reactive ${}^{\circ}NO_2$ molecules, while N_2O_4 is the dominant species as the temperature is decreased. Bauer has summarized in a review the relations of both temperature and pressure in the 2 ${}^{\circ}NO_2 \leftrightharpoons N_2O_4$ equilibrium [21]. Variations in the reaction temperature were difficult to study in the current photochemical reactor set-up. Heat can be removed from the system fairly easily by turning on a fan built into the system. This normally kept the system between 40 and 45 ${}^{\circ}C$. In order to achieve the lowest reaction temperatures, ca. 10 ${}^{\circ}C$, the

Table 2		
Pressure effects	on the photochemical generation	1 of CF ₃ NO ₂ .

Reaction #	Pressure (atm) ^a	Mol% CF ₃ NO ₂
#5	0.1	99%
#6	0.2	79%
#7	0.3	49%
#8	0.4	37%
#9	0.5	29%

Hypothetical 100% •NO2 basis.

(4)

Table 3
Temperature of reaction at various pressures and stoichiometric ratios.

Reaction #	$CF_3I: {}^{\bullet}NO_2{}^a$	Pressure (atm) ^a	Temp. (°C)	Mol% CF ₃ NO ₂
#10	1:5.05	0.44	52.0	83%
#11	1:3.22	0.30	50.0	100%
#12	1:3.27	0.16	55.0	100%
#13	1:1.56	0.14	49.3	100%
#14	1:4.87	0.30	12.2	31%
#15	1:5.21	0.30	11.7	27%
#16	1:1.07	0.30	12.0	31%
#17	1:1.01	0.30	10.5	34%

^a Hypothetical 100% •NO₂ basis.

entire chamber was placed in a walk-in cold room set at 0 °C. Adding heat to the system was more problematic as the light fixtures used had a tendency to fail at temperatures above 75 °C. Thus, insulating the system to trap more heat and achieve a higher reaction temperature was impractical. Heating the reaction vessel directly with either a heat tape or a heat gun would also have been ineffective due to either blockage of light or space restraints on the reaction chamber. Thus, the maximum achievable temperature in the current reaction chamber was between 55 and 60 °C.

Table 3 shows a collection of data with varying stoichiometric ratios, pressures, and temperatures but at a constant reaction time of 18 h. The results clearly indicate that the reaction is equilibrium limited (2 \cdot NO₂ \Leftrightarrow N₂O₄). When a temperature of approximately 50 °C or higher can be maintained, the reaction can be pushed to completion. Even under the less than ideal reaction conditions of Reaction #10, the mol% of CF₃NO₂ is still 83%. It is not difficult to envision that an increase in the reaction by a couple of degrees would have been enough to complete this reaction. For the low temperature Reactions #14–#17, the majority of the nitrogen dioxide reactant is in the N₂O₄ form, and far worse yields are observed. At these reduced temperatures so little \cdot NO₂ is present that regardless of the stoichiometric ratio, no significant amount CF₃NO₂ is generated.

2.1.4. Effect of reaction time on the generation of CF₃NO₂

A set of experiments with stoichiometric ratios ranging from 1.5 to 2.1:1 of ${}^{\circ}NO_2$:CF₃I, an initial ambient pressure of 0.15 atm, and a reaction temperature range of 41–49 °C was carried out for 1, 4, and 16 h. After 1 h of reaction time, the mol% of CF₃NO₂ generated was ~18%, while after 4 h, the mol% was ~59%, and after 16 h, the reaction had reached completion with a mol% of nearly 100%. Under ideal conditions, a reaction time of at least 16 h was required to achieve full conversion to CF₃NO₂ with the current experimental setup. A few additional hours of reaction time were found to be helpful for reactions not being carried out under ideal conditions. Although reactions that were run up to 48 h suffered no adverse effects on conversion to CF₃NO₂, minimal changes in the mol% of CF₃NO₂ generated (+1 to +3%) were observed after 18–20 h of reaction time.

2.1.5. Percent yield

One goal of this research was to determine if isolated yields greater than 33–35% could be obtained [cf. 18]. Unfortunately, under these photochemical conditions, a yield greater than 33–35% could not be obtained. The radical reaction appears to be statistically driven with ~67% of the reaction forming the O-bonded intermediate (CF₃ONO), which irreversibly decays into COF₂ and FNO, while ~33% forms the desired N-bonded CF₃NO₂ molecule, which is stable under the 420 nm wavelength of light being used.

2.2. Bulk purification of CF₃NO₂

The initial purification method developed by the Thrasher group for CF_3NO_2 was both time consuming and complex. The

method was initially developed for the purification of SF_5NO_2 , which requires much milder purifications conditions due to the relative weakness of the S–N bond [22,23]. This purification process involved a multi-step process of a trap-to-trap distillation followed by dry scrubbing of the resulting mixture over CsF, followed by another dry scrubbing over AlF₃, and finishing with another trap-to-trap distillation.

Although the aforementioned method is excellent for smallscale batches of 1-2 g of crude CF₃NO₂, upon increasing the amount to be purified to 5-10 g, several problems became evident. As the CsF and AlF₃ are used to purify the crude product mixture, they become deactivated. It was determined that ca. 2 g of CsF was required to purify 1 g of the initial crude product mixture. In the next purification step, it was found that ca. 1 g of AlF₃ was required for every 1 g of the product mixture. Also, 1-2 days of reaction time were required to complete each dry scrubbing step. The quick deactivation of the scrubbing materials coupled with the long time required to prepare anhydrous, amorphous AlF₃ (two weeks from the reaction of AlCl₃ and elemental F₂) led to the desire to find a more time- and cost-efficient method for purifying CF₃NO₂.

The unwanted chemical species remaining after the photochemical reaction are unreacted ${}^{\circ}NO_2$ and sometimes CF₃I as well as the byproducts COF₂ and FNO, the latter of which reacts with glass, as well as any ${}^{\circ}NO$ and N₂O₃ that might have been formed (see Eqs. (2) and (3)). All of these compounds, with the exception of CF₃I and the desired product CF₃NO₂, will be hydrolyzed in a caustic solution. The ${}^{\circ}NO_2$ molecule is a major industrial pollutant, and caustic wet scrubbing methods have widely been used to remove ${}^{\circ}NO_2$ from waste streams. The chemical reactions for the removal of ${}^{\circ}NO_2$ by water and hydroxide are summarized below in Eqs. (5)–(10) [24,25].

$$2^{\bullet}NO_2 + H_2O \rightarrow HNO_2 + HNO_3 \tag{5}$$

$$N_2O_4 + H_2O \rightarrow HNO_2 + HNO_3 \tag{6}$$

$$N_2O_3(\Leftrightarrow {}^{\bullet}NO + {}^{\bullet}NO_2) + H_2O \Leftrightarrow 2HNO_2$$
(7)

$$3HNO_2 \rightarrow 2^{\bullet}NO + HNO_3 + H_2O \tag{8}$$

$$HNO_2 + OH^- \rightarrow NO_2^- + H_2O \tag{9}$$

$$HNO_3 + OH^- \rightarrow NO_3^- + H_2O \tag{10}$$

Eqs. (5)–(7) summarize the reactions of ${}^{\bullet}NO_2$ and its equilibrium partners in the presence of water. The generation of ${}^{\bullet}NO$ is not desired during this purification process because it has a low solubility in water and can escape from the aqueous solution and potentially combine with unscrubbed ${}^{\bullet}NO_2$ to form more N₂O₃, which will collect with the CF₃NO₂. The addition of caustic to the aqueous solution hinders the decay of HNO₂ into ${}^{\bullet}NO$, and as long as the feed to the scrubber is not too fast, one can prevent the formation of additional amounts of N₂O₃. Any N₂O₃ in the initial feed to the scrubber (cf. Eq. (3)) will be readily converted to nitrous acid as shown in Eq. (7).

The purification process for large-scale batches (10-100 g) of crude CF₃NO₂ requires several steps. For example, the crude product (ca. 10 g) from a number (5–10) of photolytic runs was collected in a stainless steel cylinder. The cylinder was then cooled to -78 °C to hold back the I₂ and most of the unreacted •NO₂. All of the CF₃NO₂, COF₂, FNO, and any unreacted CF₃I, if present, were then removed under dynamic vacuum into a -196 °C trap, as well as •NO and some •NO₂ (and thus N₂O₃ and N₂O₄). The contents of the -196 °C trap were then transferred to another stainless steel cylinder for storage until future scrubbing with aqueous caustic.

For caustic scrubbing, the storage cylinder of crude CF₃NO₂ was attached to nitrogen-blanketed system containing two in-line

gas-washing bottles (500-mL capacity each with ca. 375 mL of 20 wt% aqueous KOH) followed by a product collection trap held at -196 °C leading to a nitrogen bubbler. The system was first purged with nitrogen gas before carefully switching the flow over to that from the storage cylinder. The bubbling rate, as seen in the first gas-washing bottle, should not exceed 1 bubble per second, and frits should be avoided due to a build-up of salts near the tip of the bubbler. The scrubbed gases are collected in the -196 °C trap. which is held at atmospheric pressure and followed by a nitrogen purge. At this point, the purified product will contain primarily CF₃NO₂, any unreacted CF₃I, and residual water. If either too fast of a bubbling rate is used or the caustic solution becomes expended, some N₂O₃ may be collected, as indicated by a deep royal blue color when condensed. Should this occur and in order to dry the purified product, the contents of the -196 °C trap were transferred into a cylinder containing dry KOH pellets. A quantity of pellets with ca. twice the mass of the purified CF₃NO₂ was used, and the contents of the cylinder were allowed to stand at room temperature overnight. The following day the cylinder was cooled to -78 °C, and the volatile contents were transferred into a clean, dry cylinder where only CF₃NO₂ (and any unreacted CF₃I) remained. If necessary, CF₃NO₂ can be separated from small amounts CF₃I by tedious trap-to-trap distillation with the traps set at -135, -155, and -196 °C (at ca. 15 mTorr). The CF₃I was stopped in the -135 °C trap, while CF₃NO₂ collected in the -155 °C trap. Due to these separation difficulties, unreacted CF₃I should be avoided if at all possible.

This new purification method drastically reduces the time required to obtain samples of pure CF_3NO_2 . Several 100 g batches of crude product mixtures have been successfully purified using this method, and little preparation time or unique chemicals are required. The caustic solution can range from 1 wt% to a saturated aqueous solution; however, we generally used 20 wt% solutions. The CF_3NO_2 molecule is unaffected by exposure to caustic solution. As long as unreacted CF_3I is avoided, this method is significantly faster, less expensive, and more practical than the previous method of purification [18].

3. Experimental

3.1. Instruments

¹⁹F, ¹⁴N, and ¹³C NMR spectra were recorded on either a Bruker AM 360 or AM 500 NMR spectrometer. NMR samples were prepared by first filling a 4-mm o.d. NMR tube topped with a Teflon[®] valve (Wilmad[®] J Young valve) with 600 Torr of pressure of the product mixture (post removal of most of the $^{\circ}NO_2$). The contents of the NMR tube were then cooled to $-196 ^{\circ}C$, so that the solvent (CDCl₃) with reference standard (1 wt% CCl₃F) could be back condensed into the tube. Infrared spectra were recorded on a JASCO FT/IR-4100 spectrometer on gas samples (5–25 Torr) in a 10-cm glass cell fitted with silicon windows.

The photoreactor used was equipped with twelve 122-cm long diazo 40-W lamps (Philips TL40W/03) supported in the fashion of a palisade to give a 30-cm diameter inner chamber [18]. Each lamp was backed by a reflective panel in order to potentially give more passes of the diazo blue light back and forth through the reactor, which was place in the middle of the open chamber. The photoreactor system was also equipped with an exhaust fan for heat removal, when desired.

3.2. Starting materials

The starting materials CF_3I and $^{\bullet}NO_2$ are commercially available. The trifluoroiodomethane was used as received, while the nitrogen dioxide was checked prior to use for the presence of N_2O_3 . This was accomplished by condensing the $^{\bullet}NO_2$ into a glass

3.3. Synthesis of CF₃NO₂

An evacuated and tared ~16.3-L Pyrex[®] glass reaction vessel was attached to the vacuum line and cooled to -196 °C. A total of 6.63 g (144 mmol) of $^{\circ}NO_2$ was vacuum transferred into the vessel. After the reaction vessel was warmed back to room temperature, it was again weighed. The vessel was reattached to the vacuum line, re-cooled to -196 °C, and a quantity of 8.77 g (44.8 mmol) of CF₃I was added by vacuum transfer; again, the amount added was verified by differences in weight. The stoichiometric ratio of •NO₂:CF₃I was calculated to be 3.2:1, while the pressure in the reaction vessel at room temperature was calculated to be 0.30 atm. In all reactions, both the stoichiometric ratio and the pressure were calculated on the basis of 'NO₂ being 100% of the equilibrium composition with its partner N₂O₄, which of course does not reflect reality but greatly simplifies the comparison of one reaction to another, especially since 'NO2 is being consumed during each reaction and thus the equilibrium is constantly shifting via Le Chatlier's principle. This oversimplification also makes sense when thinking about whether or not •NO₂ is truly the limiting reagent, especially in reactions that result in high mol% of CF₃NO₂ relative to CF₃I. The reaction vessel was then placed into the blue light reactor and irradiated for 18 h. This reaction yielded 1.40 g (12.2 mmol) of CF₃NO₂ following purification, representing a 27% yield. Trifluoronitromethane, CF₃NO₂, is a colorless gas with a boiling point of $-32 \degree C$ [7].

3.4. Purification of CF₃NO₂

The contents of the reaction vessel are cooled to -196 °C and warmed slowly allowing the contents to be trapped in a -78 and -196 °C trap. The -78 °C trap collects unreacted \cdot NO₂ and I₂ byproduct, while the -196 °C trap collects COF₂, CF₃NO₂, FNO, and unreacted CF₃I. The contents of the -196 °C trap are transferred into a fresh cylinder. The contents of the cylinder are pumped through two wash bottles containing 5-30% by weight caustic solution. The system is kept at 1 atm with N₂ and the material bubbled through the scrubber system is collected in a -196 °C trap. In order to both dry the CF₃NO₂ and remove any N₂O₃ (blue color), if present, the contents of the -196 °C trap are transferred into a clean, dry cylinder containing KOH pellets with at least twice the mass of the collected product. The contents of the cylinder are allowed to stand at room temperature overnight. The following day, the cylinder is cooled to -78 °C, and the contents are transferred into a clean, dry cylinder giving pure CF₃NO₂. If unreacted CF₃I is present in the final mixture, a trap-to-trap distillation must be carried out with traps held at -135, -155, and -196 °C. At a vacuum level of 15 mTorr, CF₃NO₂ is trapped in the -155 °C trap.

Spectral data of CF₃NO₂: the infrared, ¹⁹F NMR, and ¹⁴N NMR spectra of CF₃NO₂ matched data previously reported by others [2,11] and us [18]. A ¹³C NMR spectrum was recorded [δ (CDCl₃): 113 (q) ppm, ¹J_{FC} = 298 Hz], and the data were consistent with those reported earlier by DeMarco et al. [16].

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